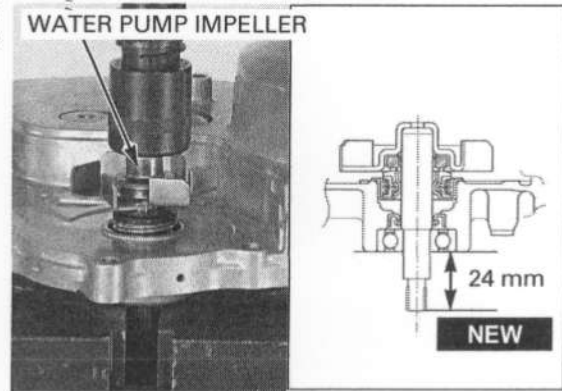


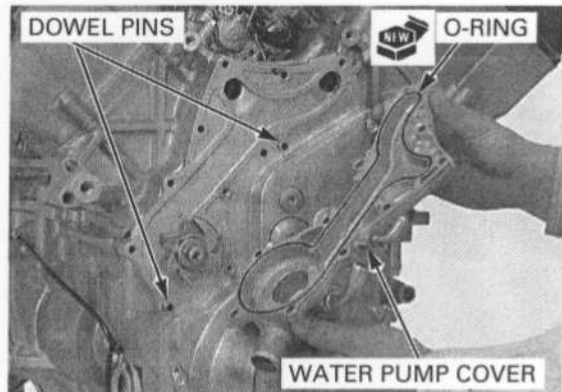
Install the water pump shaft into the water pump bearing to the specified depth while holding the bearing inner race.

NEW DEPTH: 24 mm (0.94 in)



Install the new O-ring into the groove of the water pump cover.

Install the dowel pins into the front crankcase cover.



Install and tighten the water pump cover bolt.

Connect the oil cooler water hose to the water pump cover and tighten the clamp screw securely.

Connect the bypass hose to the water pump cover (page 6-13).

Install the radiator (page 6-18).

Fill the system with recommended coolant (page 6-7).

